





Order #59397 General Information

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

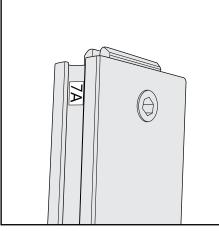
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.

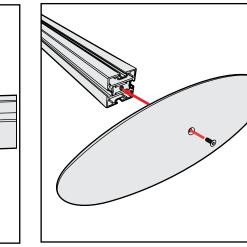


Hex Tool - Essential for Assembly

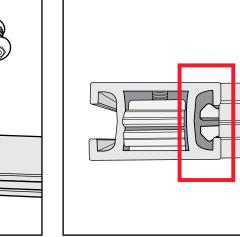




Part Identification - Numbering



Base Plate & Extrusion Connection



Engaged Lock



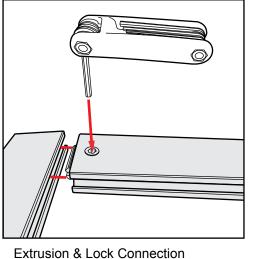




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Spline Connection

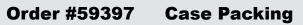


MARNING

DO NOT USE POWER TOOLS

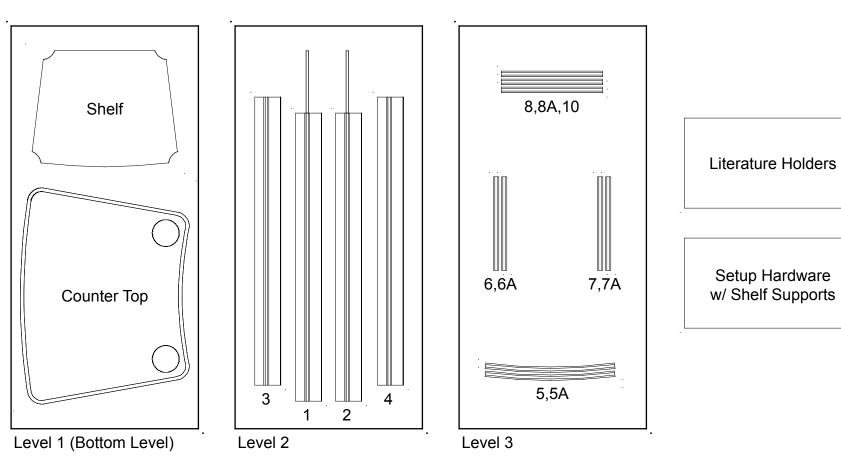
LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST **BE TIGHTLY SECURED**

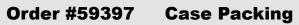






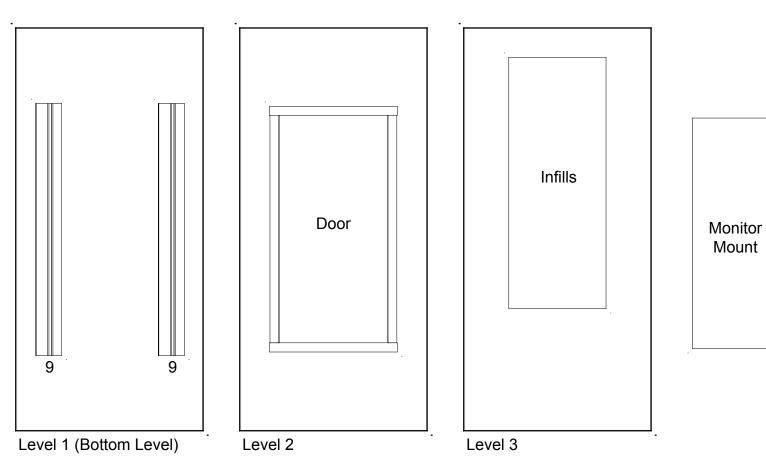


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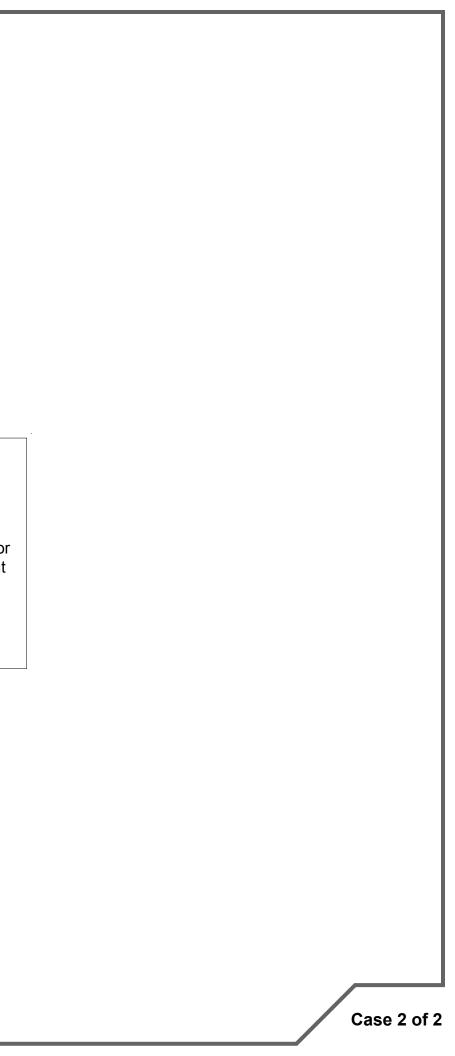








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Order #59397 MOD-1245 Assembly

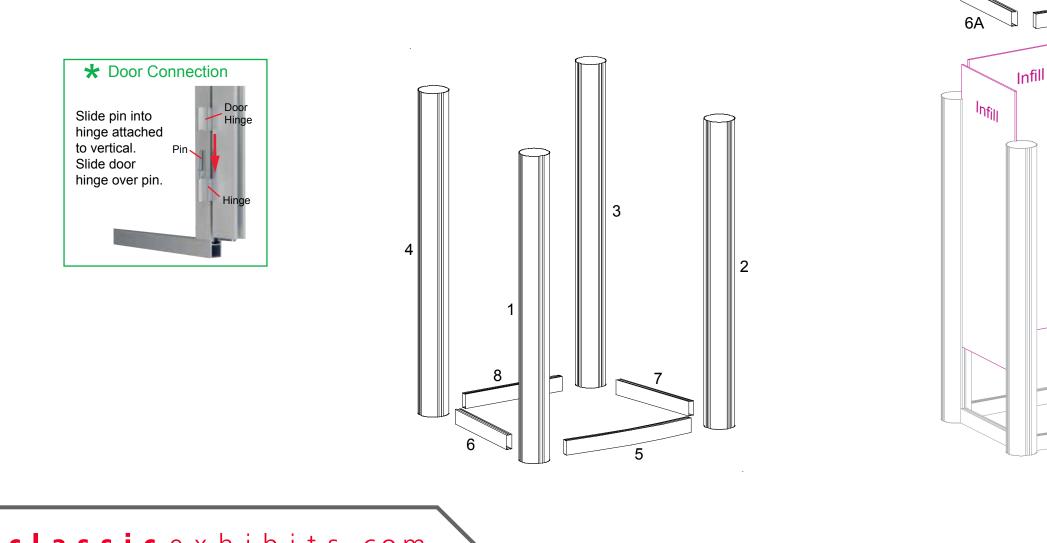
Qty. Description Item 38" RR91 Vertical Extrusion w/ Door Stop 1 1 38" RR91 Vertical Extrusion w/ Door Hinges 2 1 3 1 40" RR91 Vertical Extrusion 4 1 40" RR91 Vertical Extrusion 5,5A 1,1 18.0868" Z45 Curved Horizontal Extrusion 6,6A 1,1 13" Z45 Horizontal Extrusion 7,7A 13" Z45 Horizontal Extrusion 1,1

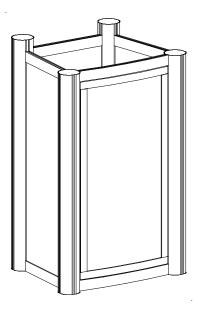
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8,8A 1,1 14" Z45 Horizontal Extrusion

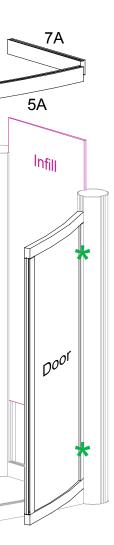
Steps:

- 1) Attach lower horizontals [5] [6] [7] and [8] between verticals [1] [2] [3] and [4].
- 2) Slide infills between [1] [4], [2] [3], and [3] [4], making sure Velcro is facing inward.
- 3) Connect door to vertical [2]. See Door Connection detail.
- 4) Attach upper horizontals [5A] [6A] [7A] and [8A] between verticals [1] [2] [3] and [4] to secure infills.

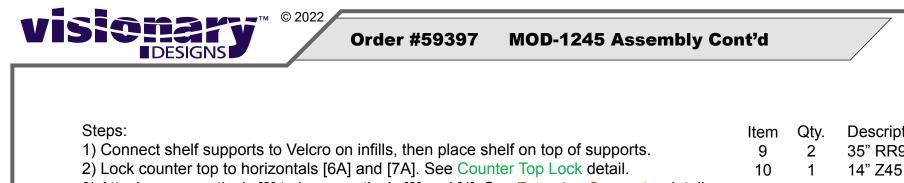




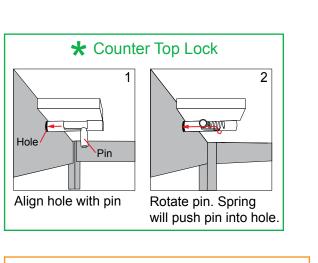
Partial Assembly

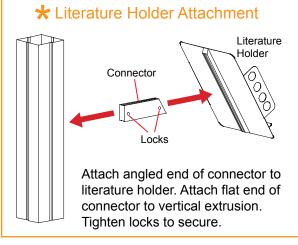


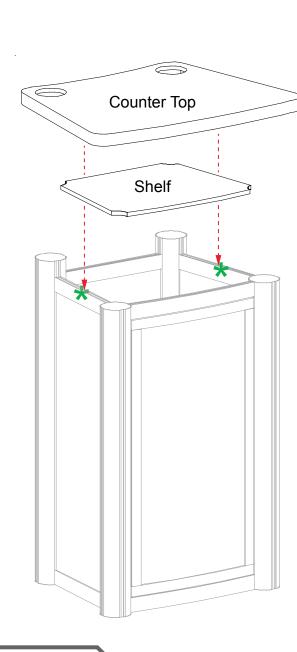
8A

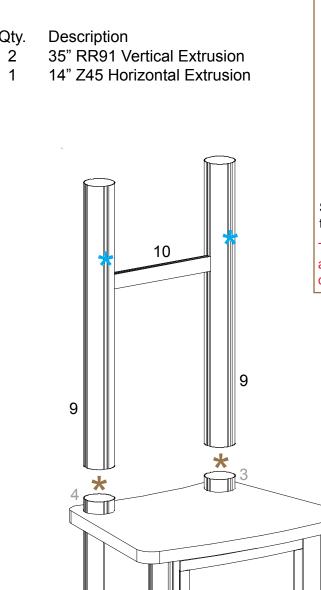


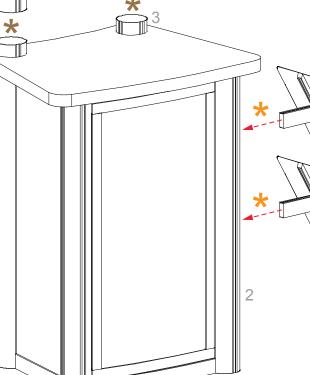
- 3) Attach upper verticals [9] to lower verticals [3] and [4]. See Extrusion Connector detail.
- 4) Attach horizontal [10] between verticals [9].
- 5) Attach monitor mount to verticals [9]. See Monitor Mount Attachment detail.
- 6) Attach liturature holders to vertical [2]. See Literature Holder Attachment detail.









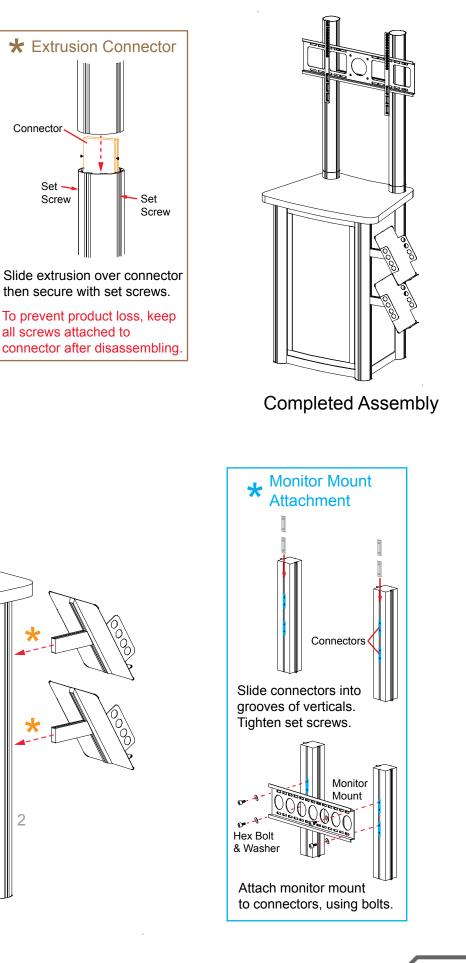


Connector

Set

Screw

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Step 2 of 2